

Welding Certificate

1090-2.00070.GSIDu.2013.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	DAL BEN S.p.A. Via G. di Vittorio n. 12 30029 Santo Stino di Livenza (VE) ITALY
welding shop	DAL BEN S.p.A. Stainless Steel Workshop, Unit 6, Via I. Maggio 13, 30029 Santo Stino die Livenza, ITALY
Technical specification	EN 1090-2:2018
Execution class(es)	EXC4 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	121, 135 (partly mechanized), 141 (manually)
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ing. Rinaldo Masiero, IWE born on: 16.03.1970
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	08.08.2013
Period of validity	20.10.2024
Remarks	see reverse
Place and date of issue	Duisburg, 15.11.2021 Derks



U. Klotzki

Dipl.-Ing. Klotzki
deputy head of test body

Certificate number: 1090-2.00070.GSIDu.2013.008

Remarks:

Mr. Mazzon Luca, born on 04.12.1981, assist the responsible welding supervisor.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.
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distributor

1. Applicant
2. File

Welding Certificate

1090-2.00467.GSIDu.2020.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	DAL BEN S.p.A. Via G. di Vittorio n. 12 30029 Santo Stino di Livenza (VE) ITALY
welding shop	DAL BEN S.p.A. Carbon Steel Workshop, Unit 2, Via G. di Vittorio, 11, 30029 Santo Stino di Livenza (VE), ITALY
Technical specification	EN 1090-2:2018
Execution class(es)	EXC4 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 (partly mechanized), 141 (manually)
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ing. Rinaldo Masiero, IWE born on: 16.03.1970
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	21.10.2020
Period of validity	20.10.2024
Remarks	see reverse

Place and date of issue Duisburg, 15.11.2021
Derks


Dipl.-Ing. Klotzki
deputy head of test body

Certificate number: 1090-2.00467.GSIDu.2020.003

Remarks:

Mr. Mazzon Luca, born on 04.12.1981, assist the responsible welding supervisor.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
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 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.
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distributor

1. Applicant
2. File

Corrosion Protection Conformity Attestation

BeKor-1090-2.0019.GSIDu2020.003

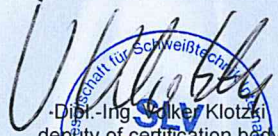
The independent third party

GSI mbH, Branch SLV Duisburg

had evaluated the prerequisites for a production process of elements/devices treated by anticorrosive works at your company, on the basis of the relevant technical specification(s) defined in the following, and has for this purpose evaluated the associated organisation of the factory's own production control

Company	DAL BEN S.p.A. Via G. di Vittorio, 12 IT 30029 Santo Stino di Livenza (VE)
Production site(s) <small>(of the company)</small>	DAL BEN S.p.A. Via Sandro Pertini, 20, 30029 Santo Stino di Livenza (VE), ITALY
Product(s)	Steel components up to EXC 4 according to EN 1090-2
Corrosion protection process(es)	Airless spraying, rolling, painting
Responsible supervisor <small>(Title, first name, family name, date of birth, qualification)</small>	Mr. Eng. Masiero Rinaldo, born 1970-03-16
Assistance of the welding supervisor <small>(Title, first name, family name, date of birth, qualification)</small>	Mr. Luca Mazzon, born 1981-12-04
Confirmation	Based on the provisions of subsequent technical specifications following corrosion protection related prerequisites were met: Requirements for personnel and production technology pursuant to EN 1090-2: 2008+A1:2011, Point 10; 12.6 and annex F EN ISO 12944-7: 2018 Functioning system of factory-internal production control pursuant to EN 1090-1: 2009+A1:2011, Point 6.3 and annex B
Valid from	2021-10-21
Next regular inspection <small>(see overleaf)</small>	2024-10-20
Validity period	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
Remarks [Alternativ: Comments]	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.

Place and date of issue Duisburg, 2021-11-15
Derks/JJ


Dipl.-Ing. Silke Klotzki
deputy of certification body
